



# **FLIP-DOWN MOUNT**


## **OPERATOR MANUAL**



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Advice	
	This operator manual only explains the use of the B&T Flip Down assembly. The operation of the Aimpoint® magnifier is explained in the magnifier operating instructions.

EYE PROTECTION MUST BE WORN!	
	SAFETY GOGGLES MUST BE WORN WHEN DISASSEMBLING AND REASSEMBLING THE GUN. PARTS CAN GET INTO THE EYES IF HANDLED INCORRECTLY.

EAR PROTECTION MUST BE WORN!	
	SUITABLE HEARING PROTECTION MUST ALWAYS BE WORN WHEN SHOOTING WITH A FIREARM.

## Definition

Left / right side:                      Defined looking in firing direction.

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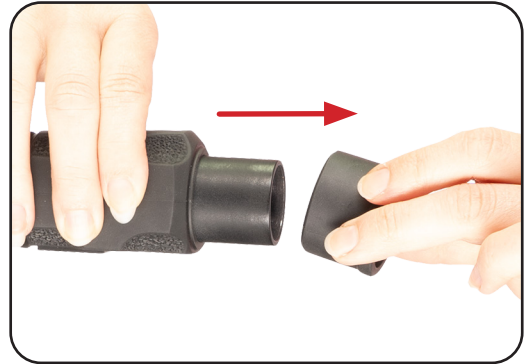
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**Related documents:**

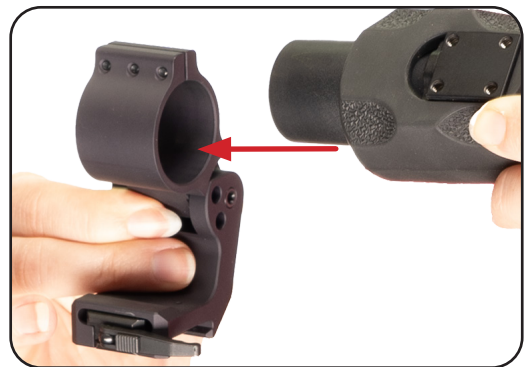
Technical manual ..... TM- B&T\_QD\_System-EN

## 1. Inserting the magnifier into the mount

a. Remove the rubber ring.




b. Hold the mount with the QD lever toward you and insert the magnifier from the right.



c. Tighten the screws to 1 Nm using a torque wrench with a Torx 10 insert.



Advice	
	<p>The screws can be tightened using the Aimpoint® Micro Tool or a standard Torx 10 wrench. Execute the following steps in order to obtain the correct torque:</p> <ul style="list-style-type: none"><li>» Loosen all three screws.</li><li>» Tighten the center screw until there is a slight resistance, then tighten it 1/2 turn further.</li><li>» Tighten the front and rear screws until there is a slight resistance, then tighten them 1/4 turn further.</li></ul>

## 2. Placing the attachment on the weapon


- a. Release the lever by pushing the lock toward the end of the lever.



- b. Place the assembly on the accessory rail with the V-shaped recess.  
» Mostly from the right in the direction of shooting.



- c. Close the lever to hold the assembly in place.

ATTENTION!	
	<p>When the lever is at 45 degrees, resistance should be felt. If so, the assembly is set correctly. If not, it must be adjusted (see chapter “Adjusting the QD System” page 6).</p>



- d. The lock shall snap audibly in place.

- e. To release the mount, slide the lock toward the end of the lever and release the lever. The assembly can now be removed.



### 3. Folding the magnifier up and down

- a. If the magnifier is not in use, it can be folded down. Fold the assembly down to the left.




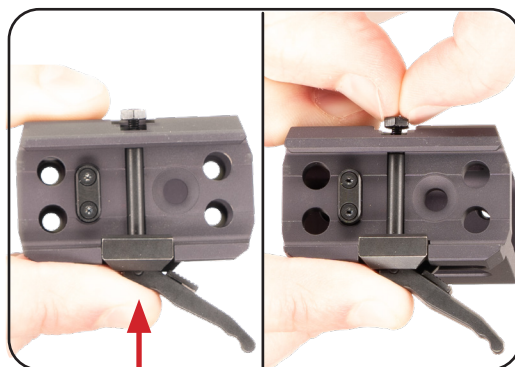
- b. To use the magnifier again, fold the assembly up.




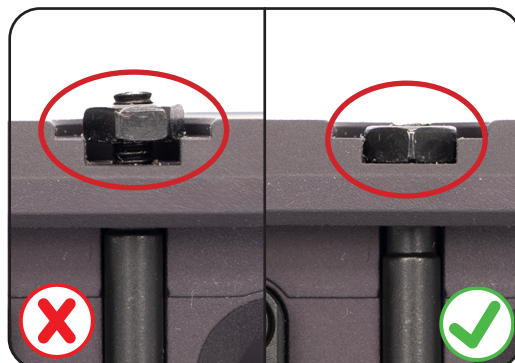
### 4. Adjusting the QD System

- a. Open the lever.  
b. Push the nut against the assembly.  
c. To loosen, turn the nut clockwise by hand. Turn counter-clockwise to tighten.

Advice	
	A maximum of 60° (one area of the hex nut) should be adjusted per pass.



ATTENTION!	
	The nut must be positioned after rotation so that it fits into the recess and does not protrude.



## **5. Warranty statement**

Warranty claims on behalf of the Client are to be explicitly declared as such. During the legal warranty period, B&T provides warranty cover solely for defects that arise as a result of faulty materials, construction errors or poor workmanship. If a warranty claim is justified, B&T will, at its own discretion, either repair or replace the defective good. Costs incurred in transporting the defective good to B&T are borne by the Client. Spare parts fitted and replaced become the property of B&T.

Inasmuch as is legally permitted, any other liability of B&T is excluded, in particular liability for damages arising either directly or indirectly from the delivered good itself, from its use or from its defects.

Merchandise is covered by the warranty provisions of the manufacturer. Parts that are naturally subject to wear and tear, damage arising from insufficient maintenance work, noncompliance with operating regulations and cases of force majeure are all excluded from warranty cover. Warranty claims lapse if the Client itself or third parties alter or repair the delivered good without the prior written consent of B&T. All product specifications are subject to change without prior notice. Published data are mean values and therefore not suitable acceptance criteria.

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Notes:

This image shows a full page of blank graph paper. The grid consists of small, uniform squares formed by thin, light gray lines. The paper is otherwise completely empty, with no margins, text, or other markings.